

## Product: Palboard

## Category: Sign, Display & Digital - Latex and UV Inkjet

Palboard is an innovative PVC sheet that's like no other. Palboard combines two ultra-smooth surfaces of solid PVC with a black dense foam core. Its uniform surfaces are bright white allowing for the most vibrant color reproduction. Palboard is easy to fabricate, can be cold-bent with a v-groove cut, and offers excellent mechanical strength and chemical resistance, making it the ideal sheet for your retail signs and 3D structures, POP displays, exhibits, and more.

- Easy to fabricate and thermoform; can be cold-formed with v-cuts
- Ultra-smooth and uniform surface that resists dents and scratches
- Protective film is standard, one side
- Recycled lightweight foam PVC core
- High structural strength with a relatively low weight
- Excellent chemical and fire resistance
- Strong electrical and thermal insulation
- Digital and screen printing
- Co-extruded multi layered PVC sheet with rigid surfaces on two sides

Property	Standard	Conditions	Unit	Values
<b>Physical</b>				
Specific gravity	ASTM D-792		g/cm <sup>3</sup>	3mm - 0.62
Water absorption	ASTM D-570	24 hr @ 23°C	%	3mm - 0.5
<b>Mechanical – Machine direction</b>				
Flexural modulus	ASTM D-790		MPa	1600
Shore hardness	ASTM D-2240		Shore D	60
<b>Thermal</b>				
Service temperature range			C°	-10 to 55
Heat deflection temperature	ASTM D-648	Load: 1.82 MPa	C°	62
Coefficient of linear thermal expansion	ASTM D-696		10 <sup>-5</sup> /°C	6.7
<b>Electrical</b>				
Surface resistance	ASTM D-257		Ohm	<10 <sup>11</sup>

## Conversion+

- |   |  |   |
|---|--|---|
| <input type="checkbox"/> Flat bed cutters     | <input type="checkbox"/> Cold overlaminating     | <input checked="" type="checkbox"/> Latex     |
| <input type="checkbox"/> Friction bed cutters | <input type="checkbox"/> Aqueous (dye & pigment) | <input type="checkbox"/> Solvent              |
| <input type="checkbox"/> Die Cutters Thermal  | <input type="checkbox"/> Screen printing         | <input type="checkbox"/> Eco Solvent          |
| <input type="checkbox"/> transfers            | <input type="checkbox"/> Printing Offset         | <input checked="" type="checkbox"/> UV Inkjet |

+ Always test with your combination of printer and inks prior to commercial use

## Conversion+

- |                                     |                                     |
|-------------------------------------|-------------------------------------|
| - POP and retail displays & signage | - Exhibits and kiosks               |
| - Routed and relief lettering       | - Industrial and construction signs |
| - Fabricated and structural parts   |                                     |