Technical specification sheet

Product: D Board Outdoor

Category: Sign, Display & Digital - Screen Printing & UV Inkjet

Technical specifications:

D Board Outdoor Board is an Australian made board with moisture resistance fibers, allowing structural outdoor integrity in all outdoor environments for up to 12 weeks; suitable for indoor and outdoor use. 100% recycable, made from fibre based material.

Structure

- · 3 ply board structure 1.2mm
- · 4 ply board structure 2mm
- · Double coated face film
- · White two sided with a brown center

Wet Tearing Resistance

- · Tested to be sitting in water without deteriorating
- · D Board Outdoor resists tearing even when totally soaked
- · Gives confidence to both the consumer and manufacturer

Outdoor Durability

- * Outdoor Durability of up to 12 weeks 1.25mm
- · Outdoor Durability of up to 18 weeks 2mm

Printability

· Suitable for UV Inkjet and Screen Printing

Specifications

| Thickness | Grammage | Bend Resista L & W (| anče | Bursting Strength | | ear & W | Wet L & | Tear W | Moisture (130°) |
|-----------|----------|----------------------------|----------|----------------------|----------|------------|------------|-----------|--------------------|
| μm | gsm | MD mN | CD mN | kPa | MD mN | CD mN | MD mN | CD mN | % |
| 1250 | 940 | 1,123 | 538 | 1,220 | 7,100 | 8,200 | 5,000 | 5,800 | 6.5 - 10.5 |
| 2000 | 2000 | 612 | 287 | 1,120 | 5,600 | 6,500 | 3,900 | 4,500 | 6.5 - 10.5 |



Technical specification sheet

Ball & Doggett

ballanddoggett.com.au

continued.

Printing Surface Properties

| IGT Blister Velocity (medium viscosity oil) | 1.2m/s |
|---|--------|
| IGT Pick Velocity (medium viscosity oil) | 1.2m/s |
| ISO Brightness | 77% |
| PPS Roughness (10kgf) | 2.1µm |

Other Properties

| Scott Plybond | 175J/m ² |
|--------------------------|---------------------|
| Cobb (30min) - Top Liner | 100gsm |
| - Back Liner | 100gsm |

Tolerances

| Thickness | ±25μm |
|--|---------------------|
| Grammage | ±5% |
| Bending Resistance | -20% |
| ISO Brightness | -2 brightness units |
| PPS Roughness (10kgf) | +1.1µm |
| Scott Plybond | -20% |
| Cobb (30min) - Top Liner - Back Liner | +50gsm +20gsm |
| Wet/Dry Tear | -20% |
| IGT Pick/Blister | ≥0.6m/s |

Stock available

182819 D Board Outdoor, 1220 x 2440mm 1250ums / 1.2mm 182820 D Board Outdoor, 1220 x 2440mm 2000ums / 2.0mm

Applications

Advertisements on bollard Display and exhibition banners Posters / Signage POS Display & Signage Short term outdoor applications In-store display



