

**Product:** Sumo Greaseproof

**Category:** Packaging - Food Services

**Mill:** Hongta Hongmei

**Website:** www.hongta.com.au

**Country of Origin:** China

## Technical specifications:

Item	Unit	Tolerances	Specifications								
Grammage	g/m <sup>2</sup>	±3%	210*	225*	240	250*	260	280*	305*	325*	390*
CD Grammage Variation	%	≤	4								
Caliper	um	±15	300	325	350	370	390	450	450	550	630
Stiffness Taber 15°	mN.m	≥	3.0	3.5	4.0	4.2	4.5	5.2	8.0	10.0	11.4
			5.5	7.0	8.0	8.4	9.0	10.4	13.5	21.0	24.0
Cobb Value (60s)	g/m <sup>2</sup>	/	Top Side (P.S.) ≤45; Reverse Side (R.S.) ≤40								
Brightness R457	%	/	Top Side (P.S.) ≤80; Reverse Side (R.S.) ≤76								
Print-surface Roughness (10kg. H)	um	/	<2.5								
Moisture	%	±1.5	7.5								
Ply Bond Strength	J/m <sup>2</sup>	≥	120								
Dust	Point/m <sup>2</sup>		0.2mm <sup>2</sup> ~1.0mm <sup>2</sup> :≤30; 1.0mm <sup>2</sup> ~1.5mm <sup>2</sup> :≤2; ≥1.5mm <sup>2</sup> :not allowed								
Kit level	grade	≥	5								

\*Available however terms and conditions apply