# **Technical Information**

50.P.002 | Energy-Curing Systems | Ink Series, Process Inks



Ball & Doggett



## NewV pack - UG 4000

ITX-free UV process ink for sheet-fed offset, rotary and narrow web offset printing on absorbent substrate

Process colour		Fastness prop	Fastness properties according to ISO 12040 / ISO 2836				
		Light WS	Alcohol	Solvent mixture	Alkali	UV-coating	
Yellow	41 UG 4000	5	+	+	+	+	
Magenta	42 UG 4000	5	+	+	-	+	
Cyan	43 UG 4000	8	+	+	+	+	
Black	49 UG 4000	8	+	+	+	+	
Lightfast versions							
Yellow	41 UG 4001	7	+	-	+	+	
Magenta	42 UG 4001	7	+	+	+	+	

Table 1: Resistances of the NewV pack standard process inks

### **Special properties**

- Wide range of fount solution tolerance
- High colour intensity
- Rapid adjustment of a stable ink / water balance
- Fast curing
- Minimal misting
- Suitable for laser printers (pre-production test is necessary).
- Low-odour
- ITX-free
- Colour shades in accordance with ISO 2846-1 / ISO 12647-2

#### Range of applications

The UG 4000 series is suitable for:

- Coated and uncoated papers and card stocks
  Highly absorbent stocks can greatly reduce the curing speed.
- Thermal papers
  - A number of thermal papers react to UV vehicles. For this reason, always carry out a test prior to beginning the print run.
- Conditionally for pretreated PE, PP (corona or gas flame) or preprimed material
- Top-coated grades of board <sup>1</sup>

We recommend application of a UV varnish in order to provide effective protection of the print image (see TI "NewV lac for UV curing").

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<sup>1</sup> Non-absorbent substrates must have a surface tension of at least 38 mN/m in order to ensure optimum ink adhesion. We generally recommend running an adhesion test before beginning the actual print run.

#### Subsequent laser printing of UV-printed products.

When using these inks in a laser printer, overprinting problems can arise, especially in image areas with very high ink coverage. We recommend that ink coverage of 50 % is not exceeded in such areas.

When the fusing temperatures of toners are high, there is a possibility of deposits building up on the fusing roller or fusing plate of the hot-laser printer – even more so when the amount of ink and varnish being applied is high – due to thermoplastic properties of the cured ink or varnish films.

PANTONE Rhodamine Red, Purple, Blue 072, Reflex Blue and HKS 27, 33 and 43 also cause problems due to the poor temperature resistance of their pigments as the toner is fused. They must be substituted by inks of a similar colour shade but formulated with heat-resistant pigments.

#### Food and confectionery packaging

More information on the subject of food and confectionery (semi-luxury foods and tobacco) packaging can be found in the information sheet entitled "Printing inks for food packaging" published by the German Printing Ink Manufacturers' Association and in TI "NewV UV inks and varnishes for food packaging".

#### **Printing auxiliaries**

The inks are always supplied ready to use. The following auxiliaries are available to help you adjust the process inks in exceptional cases:

- NewV sup Paste Reducer 40 U 1002 (reduces tack)
- NewV sup Activator Paste 40 U 1011

For further auxiliaries, see TI "NewV sup UV printing auxiliaries".

#### Classification

Safety Data Sheet available on request.

#### Shelf life

At least 12 months when stored under the correct conditions (20°C, protected against heat and light).

## How supplied

2.5-kg cans