

## Recommendation

|               | multi pass | single pass | subsequent operation (e.g. varnishing, laminating) | inline print converting (e.g. UV varnish) | inline print converting (waterbased varnish) | Powder sprayer |                          | Infra-Red Dryer |
|---------------|------------|-------------|--|---|--|----------------|--------------------------|-----------------|
|               |            |             |  |   |  | air sprayer    | electrostatic spray unit |                 |
| <b>K4</b>     |            | ✓           | ✓  | ✓   |  | ✓              |                          | ✓               |
| <b>K4plus</b> |            | ✓           |  | ✓   |  | ✓              |                          | ✓               |
| <b>S5</b>     | ✓          | ✓           | ✓  | ✓   |  | ✓              | ✓                        | ✓               |
| <b>S5WL</b>   |            | ✓           |  | ✓   | ✓  | ✓              |                          | ✓               |
| <b>L3</b>     | ✓          |             |  |   |  | ✓              |                          |                 |

**K4** Because of its high specific gravity it can be applied at smallest formation of dust, it is very reliable and economical. A further advantage is the insensitivity to static charges. An overdose *may* result in streaking – on colour areas – and *may* lead to increased abrasion in the downstream converting.

**K4plus** Because of an additional treatment, the "scratching property" K4 is blamed for, was taken; nevertheless the properties of an inorganic mineral spray powder remain unchanged.

**S5** Starch powder is low of wearing and does normally not cause problems in downstream converting. S5 has a very narrow particle size distribution for an economical application.

**S5WL** Improved gliding characteristic of the freshly printed/varnished sheets in the delivery; therefore optimised piles even at high printing speed. Rapid converting because of improved gliding effect of the sheets. Very small scratching characteristic.

**L3** From the aspects of printing it is a very good product for more consecutive printing runs as the powder starts to dissolve by the remaining moisture on the rubber-blanket; the build-up on the rubber blanket can be reduced. The spraying units should be serviced in shorter interval's. Not suitable for printing with dispersion varnishes!

**Please see our product leaflets for more detailed information.**

The above information is just a recommendation to help you to choose the most suitable anti set-off spray powder. Of course it is important to take into consideration the kind of printing job, height of the stack, kind of paper a.s.o. as well.