# Product: Avery Dennison® MPI 3300 StaFlat™

**Gloss White Promotional Vinyl Permanent** 

**Ball & Doggett** 

ballanddoggett.com.au



Graphics Solutions

# Category: Display & Visual - Solvent, Latex, Eco Solvent

# Country of Origin: USA

# **Technical specifications:**

## Features

- Premium grade monomeric calendered film providing excellent
- printability Two side PE StaFlat<sup>™</sup> liner provides excellent handling across all major print platforms
- High gloss finish for superior appearance
- Easy application to a wide variety of substrates
- Good dimensional stability after application
- Excellent value for money for short term promotional graphics
- Excellent adhesion to the most popular substrates

# Description



Film: 90 micron gloss white monomeric calendered vinyl



Adhesive: Permanent clear acrylic



**Backing**: Two side PE coated StaFlat™ 140g/m²



Outdoor life: Up to 3 years (unprinted)

Application surface: Flat, simple curves

# $Conversion^+$

- □ Flat bed cutters
- Friction fed
- cutters Die
- cutting Thermal
- 🗌 transfer Screen
- printing Offset
  printing
- Cold overlaminating
- Electrostatic
- printing Latex
- inkjet
- Eco solvent inkjet
- Solvent inkjet
- UV curable inkjet

<sup>+</sup>Always test with your combination of printer and inks prior to commercial use.

# **Common Applications**

- Billboards
- Transit advertising
- Point of purchase Outdoor
- advertising Indoor
- advertising Exhibition
- Windows

# Uses

Avery Dennison MPI 3300 Staflat<sup>™</sup> is a gloss white promotional vinyl film designed for use in a wide range of short-term promotional and general signage applications where good outdoor durability and value for money is required.



# **Ball & Doggett**

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# General

| Calliper, face film    | ISO 534                        | 90 micron                 |
|------------------------|--------------------------------|---------------------------|
| Dimensional stability  | FTM 14                         | 0.8 mm max                |
| Opacity                | ASTM 2805                      | >90%                      |
| Gloss                  | ISO2813                        | >30 GU(20 deg)            |
| Adhesion, initial      | FINAT FTM-1, stainless steel   | 440 N/m                   |
| Adhesion, ultimate     | FINAT FTM-1, stainless steel   | 600 N/m                   |
| Flammability           |                                | Self extinguishing        |
| Shelf life             | Stored at 20-25°C / 50-55 % RH | 1 year                    |
| Expected Durability ** | Vertical exposure ^            | Up to 3 years (unprinted) |

See ICS Performance Guarantee Durability Bulletin for your specific printer and ink combination for further information

# Thermal

| Application temperature   | Minimum: +10°C    | ar<br>of |
|---------------------------|-------------------|----------|
| Service temperature range | - 40°C to + 100°C |          |

# Chemical

Resistant to most petroleum based oils, areases and aliphatic solvents Resistant to most mild acids, alkalies, and salts

## Note:

Materials have to be properly dried and cured before further processing. like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

# **Test Methods**

Dimensional stability: Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied: 72 hours after application the panel is exposed for 48 hours to + 70°C. after which the shrinkage is measured.

### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

#### Flammability:

A specime applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range: A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

## Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications.

They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

#### Warranty

Avery Dennison® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee. warranty, or make any representation contrary to the foregoing.

All Avery Dennison<sup>®</sup> materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

\*\*Expected Durability The expected durability of Avery Dennison films re defined as the expected performance life f the Avery Dennison graphic film(s) within one 1 of the Avery Dennison zone system. in utdoor vertical exposure conditions. The actual performance life will depend on a variety of factors, including selection and preparation of substrate, angle and direction of exposure, application methods, environmental conditions and cleaning/maintenance of the films. In case of films used in areas of high temperatures or humidity, high altitudes and industrially polluted areas the performance will be further reduced.

#### Expected Durability and Warranted Period Definition

Expected durability is the expected period of time defined in the product data sheet, the product should, but is not warranted to, perform satisfactorily when applied in vertical exposure conditions as defined in Instructional Bulletin 1.30. The warranted period as defined in the appropriate ICS Performance Guarantee Bulletin, is the maximum period of time Avery Dennison will warrant the finished products performance in accordance with ICS Performance Guarantee Terms and Conditions 1.0, provided that the film is properly stored. converted and installed in accordance with Avery Dennison guidelines.

<sup>+</sup>Compatible with most printer and ink combinations. Test prior to use.

### **Chemical Resistance:**

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Corrosion Resistance: A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.



# Product: Avery Dennison® MPI 3301 StaFlat™

Gloss White Promotional Vinyl Removable

# Category: Display & Visual - Solvent, Latex, Eco Solvent

# **Technical specifications:**

## **Features**

- · Premium grade monomeric calendered film providing excellent printability
- Two side PE StaFlat<sup>™</sup> liner provides excellent handling across all major print platforms
- High gloss finish for superior appearance
- · Easy application to a wide variety of substrates
- · Good dimensional stability after application
- Excellent value for money for short term promotional graphics
- · Easy and clean removability with heat for up to 1 year

# Description



Film: 90 micron gloss white monomeric calendered vinyl

Adhesive: Removable clear acrylic Removability: up to 1 year

**Backing**: Two side PE coated StaFlat<sup>™</sup> 140g/m<sup>2</sup>



**Outdoor life**: Up to 3 years (unprinted)

Application surface: Flat, simple curves

# **Conversion**<sup>+</sup>

- Flat bed cutters
- Friction fed cutters
- Die cutting
- Thermal transfer
- Screen printing
- Offset printing

<sup>+</sup>Always test with your combination of printer and inks prior to commercial use.

Cold overlaminating

Electrostatic printing

Eco solvent inkjet

Latex inkjet

Solvent inkjet

UV curable inkiet

## Uses

Avery Dennison MPI 3301 Staflat<sup>™</sup> is a gloss white promotional vinyl film designed for use in a wide range of short-term promotional and general signage applications where good outdoor durability, removability and value for money is required.

# **Common Applications**

- Billboards
- Transit advertising
- Real estate signs
- Point of purchase
- Outdoor advertising
- Indoor advertising
- Exhibition
- Windows



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# **Ball & Doggett**

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# General

| Calliper, face film    | ISO 534                        | 90 micron                 |
|------------------------|--------------------------------|---------------------------|
| Dimensional stability  | FTM 14                         | 0.8 mm max                |
| Opacity                | ASTM 2805                      | >90%                      |
| Gloss                  | ISO2813                        | >30 GU(20 deg)            |
| Adhesion, initial      | FINAT FTM-1, stainless steel   | 280 N/m                   |
| Adhesion, ultimate     | FINAT FTM-1, stainless steel   | 400 N/m                   |
| Removability ^^        | Smooth OEM painted surfaces    | Up to 1 year              |
| Flammability           |                                | Self extinguishing        |
| Shelf life             | Stored at 20-25°C / 50-55 % RH | 1 year                    |
| Expected Durability ** | Vertical exposure ^            | Up to 3 years (unprinted) |

^ See ICS Performance Guarantee Durability Bulletin for your specific printer and ink combination for further information

<sup>^</sup> Not removable when applied to nitrocellulose paints, fresh screen print inks. ABS, polystyrene & certain types of PVC

# Thermal

| Application temperature   | Minimum: +10°C    | are d<br>the A |
|---------------------------|-------------------|----------------|
| Service temperature range | - 40°C to + 100°C | of the         |

# Chemical

Resistant to most petroleum based oils. greases and aliphatic solvents Resistant to most mild acids, alkalies, and salts

# Note:

Materials have to be properly dried and cured before further processing, like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

# Test Methods

**Dimensional stability:** Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied: 72 hours after application the panel is exposed for 48 hours to + 70° C, after which the shrinkage is measured.

Adhesion: (FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen

#### Flammability:

A specime applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

#### Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration

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\*\*Expected Durability The expected durability of Avery Dennison films are defined as the expected performance life of the Avery Dennison graphic film(s) within Zone 1 of the Avery Dennison zone system, in outdoor

vertical exposure conditions. The actual performance life will depend on a variety of factors. including selection and preparation of substrate, angle and direction of exposure. application methods. environmental conditions and cleaning/maintenance of the films. In case of films used in areas of high temperatures or humidity, high altitudes and industrially polluted areas the performance will be further reduced.

#### Expected Durability and Warranted Period Definitions

Expected durability is the expected period of time defined in the product data sheet, the product should, but is not warranted to, perform satisfactorily when applied in vertical exposure conditions as defined in Instructional Bulletin 1.30. The warranted period as defined in the appropriate ICS Performance Guarantee Bulletin, is the maximum period of time Avery Dennison will warrant the finished products performance in accordance with ICS Performance Guarantee Terms and Conditions 1.0. provided that the film is properly stored. converted and installed in accordance with Avery Dennison guidelines.

<sup>+</sup>Compatible with most printer and ink combinations. Test prior to use.

#### Chemical Resistance:

Chemical Resistance: All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. I hour after removing the panel from the fluid, the specimen is examined for . any deterioration.

#### **Corrosion Resistance:**

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion

# Product: Avery Dennison® MPI 3302 StaFlat™

Gloss White Promotional Vinyl Grey Removable

# Category: Display & Visual - Solvent, Latex, Eco Solvent

# **Technical specifications:**

## Features

- Premium grade monomeric calendered film providing excellent printability
- Two side PE StaFlat<sup>™</sup> liner provides excellent handling across all major print platforms
- High gloss finish for superior appearance
- · Easy application to a wide variety of substrates
- · Good dimensional stability after application
- Excellent value for money for short term promotional graphics
- · Easy and clean removability with heat for up to 1 year
- · Grey adhesive provides block out performance

# Description



Film: 90 micron gloss white monomeric calendered vinyl

Adhesive: Grey Removable acrylic

Removability: up to 1 year

Backing: Two side PE coated

StaFlat<sup>™</sup> 140g/m<sup>2</sup>

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**Outdoor life**: Up to 3 years (unprinted)

| Application surface: Flat, |
|----------------------------|
| simple curves              |

# Conversion<sup>+</sup>

- Flat bed cutters
- Friction fed cutters
- Die cutting
- Thermal transfer
- □ Screen printing
- Offset printing

- Cold overlaminating
- Electrostatic printing
- Latex inkjet
- Eco solvent inkjet
- Solvent inkjet
- UV curable inkjet

<sup>+</sup>Always test with your combination of printer and inks prior to commercial use.

## Uses

Avery Dennison MPI 3302 Staflat<sup>™</sup> is a gloss white promotional vinyl film designed for use in a wide range of short-term promotional and general signage applications where block out performance, removability and value for money is required.

# **Common Applications**

- Billboards
- Transit advertising
- Real estate signs
- Point of purchase
- Outdoor advertising
- Indoor advertising
- Exhibition
- Windows



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# General

| Calliper, face film    | ISO 534                        | 90 micron                 |
|------------------------|--------------------------------|---------------------------|
| Dimensional stability  | FTM 14                         | 0.8 mm max                |
| Opacity                | ASTM 2805                      | >100%                     |
| Gloss                  | ISO2813                        | >30 GU(20 deg)            |
| Adhesion, initial      | FINAT FTM-1, stainless steel   | 240 N/m                   |
| Adhesion, ultimate     | FINAT FTM-1, stainless steel   | 320 N/m                   |
| Removability ^^        | Smooth OEM painted             | Up to 1 year              |
| Flammability           | surfaces                       | Self extinguishing        |
| Shelf life             | Stored at 20-25°C / 50-55 % RH | 1 year                    |
| Expected Durability ** | Vertical exposure ^            | Up to 3 years (unprinted) |

^ See ICS Performance Guarantee Durability Bulletin for your specific printer and ink combination for further information

<sup>6</sup> Not removable when applied to nitrocellulose paints, freed, screen print inks, ABS, polystyrene & certain types of PVC

# Thermal

| Application temperature   | Minimum: +10°C    |
|---------------------------|-------------------|
| Service temperature range | - 40°C to + 100°C |

# Chemical

Resistant to most petroleum based oils, greases and aliphatic solvents Resistant to most mild acids, alkalies, and salts

## Note:

Materials have to be properly dried and cured before further processing. like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

# Test Methods

Dimensional stability: Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied: 72 hours after application the panel is exposed for 48 hours to + 70°C. after which the shrinkage is measured.

Adhesion: (FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel. 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 sticution of the specimen 20 minutes after application of the specimen.

# Flammability: A specimen a

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Temperature range: A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration

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#### \*\*Expected Durability

The expected durability of Avery Dennison films are defined as the expected performance life of the Avery Dennison graphic film(s) within Zone 1 of the Avery Dennison zone system, in outdoor vertical exposure conditions. The actual performance life will depend on a variety of factors, including selection and properties of subtrate graph and direction of preparation of substrate, angle and direction of exposure, application methods, environmental conditions and cleaning/maintenance of the films. In case of films used in areas of high temperatures or humidity. high altitudes and industrially polluted areas the performance will be further reduced.

#### Expected Durability and Warranted Period Definitions

Expected durability is the expected period of time defined in the product data sheet, the product should, but is not warranted to, perform satisfactorily when applied in vertical exposure conditions as defined in Instructional Bulletin 1.30. The warranted period as defined in the appropriate ICS Performance Guarantee Bulletin, is the maximum period of time Avery Dennison will warrant the finished products performance in accordance with ICS Performance Guarantee Terms and Conditions 1.0, provided that the film is properly stored. converted and installed in accordance with Avery Dennison guidelines.

Compatible with most printer and ink combinations. Test prior to use.

Chemical Resistance: All chemical tests are conducted with test panels to An chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

### **Corrosion Resistance:**

A specime applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.

# Product: Avery Dennison® MPI 3300 Easy Apply<sup>™</sup>

**Gloss White Promotional Vinyl Permanent** 

# Category: Display & Visual - Solvent, Latex, Eco Solvent

# **Country of Origin: USA**

# **Technical specifications:**

## **Features:**

- Premium grade monomeric calendered film providing excellent printability •
- Easy Apply™ adhesive system with air egress channels to easily eliminate bubbles and during application
- Two side PE coated Kraft liner provides excellent handling across all major print platforms ٠
- High gloss finish for superior appearance
- Easy application to a wide variety of substrates •
- Good dimensional stability after application •
- Excellent adhesion to the most popular substrates

# Conversion<sup>+</sup>:

- Flat bed cutters
- $\bigcirc$ Friction fed cutters
- O Die cutting
- $\bigcirc$ Thermal transfer
- $\bigcirc$ Screen printing
- ()Offset printing
- <sup>+</sup> Always test with your combination of printer and inks prior to commercial use.

# Uses:

Avery Dennison MPI 3300 Easy Apply™ is a gloss white promotional vinyl film designed for use in a wide range of short-term promotional and general signage applications where easy application, good outdoor durability and value for money is required.

- Cold overlaminating
- Electrostatic printing  $\bigcirc$
- Latex inkjet ۲
- Eco solvent inkjet ۲
- ۲ Solvent inkjet
- UV curable inkjet ۲

# **Description:**



Film: 90 micron gloss white monomeric calendered vinyl

Adhesive: Permanent clear acrylic with Easy Apply™

Backing: Two side PE coated Kraft paper, 140g/m<sup>2</sup>

Outdoor life\*\*: Up to 3 years unprinted

Application surface: Flat, and simple curves

# Common Applications:

- Real estate signs
- Point of purchase
- Outdoor advertising •
- Retail advertising
- Exhibitions
- Windows





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Graphics Solutions







# Ball & Doggett

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# General

| Calliper, face film    | ISO 534  | 90 micron                 |
|------------------------|--|---------------------------|
| Dimensional stability  | FTM 14   | 0.8 mm max                |
| Opacity                | ASTM 2805  | > 90%                     |
| Adhesion, initial      | FINAT FTM-1, Stainless steel                                 | 440 N/m                   |
| Adhesion, ultimate     | FINAT FTM-1, Stainless steel                                 | 600 N/m                   |
| Flammability           |  | Self extinguishing        |
| Shelf life             | Stored at 22° C/50-55 % RH                                   | 2 years                   |
| Expected Durability ** | Vertical exposure ^  | Up to 3 years (unprinted) |
|                        | ^ See ICS Performance Guarantee Durability Bulletin for your |                           |

\* See ICS Performance Guarantee Durability Bulletin for your specific printer and ink combination for further information

# Thermal

Application temperature

Minimum: + 10°C

Temperature range

- 40°C to + 80°C

# Chemical

Resistant to most petroleum based oils, greases and aliphatic solvents Resistant to most mild acids, alkalies, and salts

# Note

Materials have to be properly dried and cured before further processing, like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

# **Testing Methods**

### **Dimensional stability:**

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

### Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

### Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

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#### Warranty

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All Avery Dennison<sup>®</sup> materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

#### \*\*Expected Durability

The expected durability of Avery Dennison films are defined as the expected performance life of the Avery Dennison graphic film(s) within Zone 1 of the Avery Dennison zone system, in outdoor vertical exposure conditions. The actual performance life will depend on a variety of factors, including selection and preparation of substrate, angle and direction of exposure, application methods, environmental conditions and cleaning/maintenance of the films.

In case of films used in areas of high temperatures or humidity, high altitudes and industrially polluted areas the performance will be further reduced.

### Expected Durability and Warranted Period Definitions

Expected durability is the expected period of time defined in the product data sheet, the product should, but is not warranted to, perform satisfactorily when applied in vertical exposure conditions as defined in Instructional Bulletin 1.30. The warranted period as defined in the appropriate ICS Performance Guarantee Bulletin, is the maximum period of time Avery Dennison will warrant the finished products performance in accordance with ICS Performance Guarantee Terms and Conditions 1.0, provided that the film is properly stored, converted and installed in accordance with Avery Dennison guidelines.

+Compatible with most printer and ink combinations. Test prior to use.

### **Chemical Resistance:**

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

#### Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at  $35^{\circ}$ C. After exposure, the film is removed and the panel is examined for traces of corrosion.



# Product: Avery Dennison® MPI 3302 Easy Apply™

Gloss White Promotional Vinyl Grey Removable Easy Apply ™

# Category: Display & Visual - Solvent, Latex, Eco Solvent

# Country of Origin: USA

# Technical specifications:

## Features:

- Premium grade monomeric calendered film providing excellent printability
- Easy Apply<sup>™</sup> adhesive system with air egress channels to easily eliminate bubbles and during application
- Two side PE coated Kraft liner provides excellent handling across all major print platforms
- High gloss finish for superior appearance
- Easy application to a wide variety of substrates
- Good dimensional stability after application
- Easy and clean removability with heat for up to 1 year
- Grey adhesive provides block out performance

# **Description:**



Film: 90 micron gloss white monomeric calendered vinyl



Adhesive: Removable grey acrylic with Easy Apply™

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**Backing:** Two side PE coated kraft paper, 140g/m<sup>2</sup>

Outdoor life\*\*: Up to 3 years unprinted

**Application surface:** Flat, and simple curves

# **Common Applications:**

- Real estate signs
- Point of purchase
- Outdoor advertising
- Retail advertising
- Exhibitions
- Windows
- <sup>+</sup> Always test with your combination of printer and inks prior to commercial use.

## Uses:

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Conversion<sup>+</sup>:

O Die cutting

Flat bed cutters

Friction fed cutters

O Thermal transfer

Screen printing

Offset printing

Avery Dennison MPI 3302 Easy Apply<sup>™</sup> is a gloss white promotional vinyl film designed for use in a wide range of short-term promotional and general signage applications where easy application, good removability, good outdoor durability and value for money is required.

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Cold overlaminating

Electrostatic printing

Eco solvent inkjet

UV curable inkjet

Latex inkjet

Solvent inkjet



# ballanddoggett.com.au

**Ball & Doggett** 



Graphics

# General

| Calliper, face film    | ISO 534  | 90 micron                 |
|------------------------|--|---------------------------|
| Dimensional stability  | FTM 14   | 0.8 mm max                |
| Opacity                | ASTM 2805  | > 90%                     |
| Adhesion, initial      | FINAT FTM-1, Stainless steel                                 | 240 N/m                   |
| Adhesion, ultimate     | FINAT FTM-1, Stainless steel                                 | 330 N/m                   |
| Removability^^         |  | Up to 1 year              |
| Flammability           |  | Self extinguishing        |
| Shelf life             | Stored at 22° C/50-55 % RH                                   | 2 years                   |
| Expected Durability ** | Vertical exposure ^  | Up to 3 years (unprinted) |
|                        | ^ See ICS Performance Guarantee Durability Bulletin for your |                           |

specific printer and ink combination for further information ^^ Not removable when applied to nitrocellulose paints, fresh screen print inks, ABS, polystyrene & certain types of PVC

# Thermal

Application temperature

Minimum: + 10°C

Temperature range

- 40°C to + 80°C

## Chemical

Resistant to most petroleum based oils, greases and aliphatic solvents Resistant to most mild acids, alkalies, and salts

## Note

Materials have to be properly dried and cured before further processing, like laminating, varnishing, trimming, contour cutting or application. The residual solvents can otherwise change the products' specific features and properties.

# **Testing Methods**

### **Dimensional stability:**

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

### Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

### Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

### Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine prior to use

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should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

## Warranty

Avery Dennison® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery Dennison<sup>®</sup> materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### \*\*Expected Durability

The expected durability of Avery Dennison films are defined as the expected performance life of the Avery Dennison graphic film(s) within Zone 1 of the Avery Dennison zone system, in outdoor vertical exposure conditions. The actual performance life will depend on a variety of factors, including selection and preparation of substrate, angle and direction of exposure, application methods, environmental conditions and cleaning/maintenance of the films.

In case of films used in areas of high temperatures or humidity, high altitudes and industrially polluted areas the performance will be further reduced.

### Expected Durability and Warranted Period Definitions

Expected durability is the expected period of time defined in the product data sheet, the product should, but is not warranted to, perform satisfactorily when applied in vertical exposure conditions as defined in Instructional Bulletin 1.30. The warranted period as defined in the appropriate ICS Performance Guarantee Bulletin, is the maximum period of time Avery Dennison will warrant the finished products performance in accordance with ICS Performance Guarantee Terms and Conditions 1.0, provided that the film is properly stored, converted and installed in accordance with Avery Dennison quidelines.

+Compatible with most printer and ink combinations. Test prior to use.

### **Chemical Resistance:**

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

### Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.

