# Technical specification sheet

Ball & Doggett

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## Wausau Coated Products, Inc.

Product Specification W021141 3.5 Mil Clear Squeezable Polyolefin

Optimized for HP Indigo Presses / PCT-245 / 40# SC

#### FACESTOCK DESCRIPTION: 3.5 Mil Clear Squeezable Polyolefin Optimized for HP Indigo Presses

Print treated clear polyolefin film with good ink adhesion for most printing systems. Good die-cutting properties and excellent dispensing capabilities. Excellent facestock for conformable labels and squeezable containers. Top coated and optimized for HP Indigo Presses.

Caliper, microns	87.5
Yield, N/mm2	60
Tensile @ Break, MD/TD, N/mm2	241 / 29
Stiffness, MD / CD, g	25 / 20
Shrinkage @ 212°, %	<2
Elongation at break, MD / TD, %	> 80 / >600

#### **ADHESIVE DESCRIPTION: PCT-245**

A cold temperature emulsion acrylic permanent which exhibits good initial tack and good adhesion to a variety of substrates including corrugated, rigid plastics, films, glass, and painted metal surfaces. It offers excellent die-cutting and stripping characteristics. Adhesive designed for face and back label use on glass bottles and remains affixed when immersed in an ice bucket. It also features short term repositionability on bottles and hot water removability depending on face, substrate, water temperature, and dwell time.

Туре	Cold Temperature Permanent
Classification	Emulsion Acrylic
рН	Alkaline
Minimum Application Temp., °C	-4
Service Temperature Range, °C	-23 to +93
Regulatory Compliances	Acute Oral Toxicity 16 CFR 1500.3, ASTM F963 Child Toy Safety, CONEG, FDA 21 CFR 175.105, Primary Eye Irritant 16 CFR 1500.42, Primary Skin Irritant 16 CFR 1500.41, REACH, RoHS

### **LINER DESCRIPTION: 40# SC**

A supercalendered bleached liner. Superior die-cutting and stripping properties. Recommended for roll-to-roll applications. Good back printability.

Basis Weight (25 x 38 / 500), gsm	66
Caliper, microns	62.5
Brightness, %	78
Gloss, 75°, %	48
Opacity, %	65
Tear, MD / CD, g	32 / 34
Tensile, MD / CD, kg	15/9
Regulatory Compliances	ASTM F963 Child Toy Safety, CONEG, REACH, RoHS

All product specifications are for informational use only. Each customer and/or end user should determine the suitability of any product for their particular application. The above specifications are based on typical values and most current information. Specific products listed were current at the time of publication, however, all raw materials are subject to change.



