**Ball & Doggett**
ballanddoggett.com.au

**Adestor**

# ADESTOR PVC White
FACESTOCK
**PVC White**

| | |
|---|---|
| *Description* | |
| *Color* | White |
| *Finish* | Gloss |
| *Applications* | Used in a variety of applications: POS promotional, eye-catching and warning labels and stickers. Suitable for indoor and also for outdoor short-term campaigns. |
| *Printing techniques* | Suitable for printing on UV flexo, conventional offset, letterpress (conventional and UV), hot stamping, Inkjet (solvent, mild solvent, UV and latex). |

| Property | Norm | Units | Value | Tolerance |
|---|---|---|---|---|
| Substance | ISO 536 | g/m² | 110 | 104.4 - 115.4 |
| Thickness | ISO 534 | µm | 80 | 72-88 |
| Gloss 60º | ASTM D 523 | % | > 80 | ≥ 65 |
| Dimensional stability 100ºC 10min MD | ASTM D 1204 | % | -5 | 5 |
| Dimensional stability 100ºC 10min CD | ASTM D 1204 | % | -2 | ± 2 |
| Surface tension | DIN 53364 | dina/cm | ≥ 36 | |

# Certificates

## Product approvals and usage certificates

EN 71-3 Toy safety

Packaging and packaging waste Directive 94/62/CE

Electric and electronic equipment (RoHS)

- Values are subject to change without notice. Last updated 10/10/2017.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

B&D

**Adestor**

## ADESTOR A251
ADHESIVE

**A251**

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20ºC and RH 50%

| Property | Norm | Units | Value | Tolerance |
|---|---|---|---|---|
| Adhesion (Peel 180º 20'/stainless steel) | FTM 1 | N/25mm | 15,4 | ≥ 12,3 |
| Shear (1kg, in²/glass) | FTM 8 | min | 100 | ≥ 60 |
| Tack (Quick Stick stainless steel) | FTM 9 | N | 10,3 | ≥ 7,8 |
| Minimum labelling temperature | | ºC | +5 | |
| Minimum service temperature | | ºC | -20 | |
| Maximum service temperature. | | ºC | +80 | |

## Certificates

### Product approvals and usage certificates

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

- Values are subject to change without notice. Last updated 7/28/2014.
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**Adestor**

# ADESTOR WG62
LINER
**WG62**

|  |  |
|---|---|
| *Description* | Super-calendered translucent glassine paper especially designed for automatic labelling applications and photocell dispensing systems. This liner provides good tear resistance and smooth and regular thickness. |
| *Color* | White |

| Property | Norm | Units | Value | Tolerance |
|---|---|---|---|---|
| Substance | ISO 536 | g/m² | 62 | 59-65 |
| Thickness | ISO 534 | µm | 52 | 49-55 |

# Certificates

Product approvals and usage certificates

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

* Values are subject to change without notice. Last updated 2/20/2018.
* The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.