Technical specification sheet Ball & Doggett

ballanddoggett.com.au

Product: JAC Pure Aluminium Foil

Category: Folio Papers - Self Adhesive

Country of Origin: Germany

Technical specifications:

Features

- Topcoated with vinyl primer for excellent ink key
- Suitable for inscription by pen or typewriter (or similar printer)
- High strength solvent based perm adhesive
- PE coated StaFlat liner offers excellent sheet stability and layflatness for
- precise register and printing
- Excellent printability, conversion and application characteristics
- Excellent dimensional stability
- Good water and weather resistance

Description



Film: 40 micron matt silver pure aluminum foil



Adhesive: Permanent acrylic



Backing: Two side polyethylene coated StaFlat



Outdoor life: up to 2 years (unprinted)

Conversion

- Flat bed cutters
- Friction fed cutters
- Die cutting
- ☐ Thermal transfer
- Screen printing
- □ Cold overlaminating
- Estat printing
- □ Water based inkjet
- □ Solvent inkjet
- ☐ Mild solvent inkjet

Common Applications

- Name plate tag
- Logos and emblems
- Machinery plates
- Electrical equipment labels
- Periodical testing notification

Uses

Avery® 180 Solid Foil offers exceptional layflatness and is suitable for a wide range decals where precise registration and value for money are required. Suitable for flat smooth surfaces only.



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General

Caliper, facefilm		50 micron
Caliper, facefilm & adhesive		***
Dimensional stability		***
Gloss		***
Adhesion, initial	FINAT FTM-1, float glass	>360 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	***
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Durability **	Vertical exposure	up to 2 years (unprinted)

Thermal

Application temperature	Minimum: + 5°C
Temperature range	- 30°C to + 120°C

Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

Warranty

Avery® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

**Durability

The durability is based on Australian exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased.

***Information unavailable at time of printing.

Test Methods

Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to \pm 70°C, after which the shrinkage is measured.

Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Corrosion Resistance:

A specimen applied to aluminium is exposed to saline mist (5% salt) at 35°C. After exposure, the film is removed and the panel is examined for traces of corrosion.

