

**Product:** Adestor Vellum Opaque

**Adestor**

**Category:** Folio Papers - Self Adhesive

**Country of origin:** Spain

## Technical specifications:

### FACESTOCK

#### Matt Opaque

*Description* Matt coated woodfree paper with an opaque treatment on the reverse.

*Applications* High opacity matt labels used to block-out existing printed information (i.e. prices).

*Printing techniques* Suitable for printing on flexo (all types), letterpress (conventional and UV), screen printing, laser, hot stamping.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	± 4%
Thickness	ISO 534	µm	74	± 4%
Bekk smoothness	ISO 5627	s	≤ 100	

### ADHESIVE

#### A251

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

### LINER

#### WK80

*Description* One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	±4%
Thickness	ISO 534	µm	81	±4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6 / 2,3	-0,6 / -0,3

## Certificates

### Product approvals and usage certificates

#### ADHESIVE

##### A251

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

Direct contact with foodstuffs (ISEGA) - Adhesives

LINER

**WK80**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS) Directive 2002/95/CE

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- Values are subject to change without notice. Last updated 5/31/2012.
  - The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.