

**Product:** Adestor Cast Gloss Permanent

**Adestor**

**Category:** Folio Papers - Self Adhesive

**Country of origin:** Spain

## Technical specifications:

FACESTOCK

**High Gloss 80**

*Description* Cast coated woodfree paper.

*Applications* Premium quality labels. The smoothness gives excellent print and image definition.

*Printing techniques* Suitable for printing on flexo (all types), letterpress (conventional and UV), offset UV, conventional offset, screen printing, stamping (hot and cold).

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	± 4%
Thickness	ISO 534	µm	78	± 4%
Bekk smoothness	ISO 5627	s	1000	± 300
Brightness ISO	ISO 2470-2	%	89	± 2
Whiteness CIE	ISO 11475	%	108	± 5
Opacity	ISO 2471	%	92	-2
Paper gloss 20°	ISO 8254-3	%	41	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4.3/2.7	± 0.7 / ± 0.5

## Certificates

### Product approvals and usage certificates

Electric and electronic equipment (RoHS) Directive 2002/95/CE

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

EN 1230 Sensorial analysis

EN 71-3 Toy safety

Packaging and packaging waste Directive 94/62/CE

- Values are subject to change without notice. Last updated 4/2/2012.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Product: Adestor A251

**Adestor**

Category: Folio Papers - Adhesive Sheets

## Technical specifications:

ADHESIVE

**A251**

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

## Certificates

### Product approvals and usage certificates

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

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Product: Adestor WK80

**Adestor**

Category: Folio Papers - Adhesive Sheets

## Technical specifications:

LINER

**WK80**

*Description* One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	±4%
Thickness	ISO 534	µm	81	±4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6 / 2,3	-0,6 / -0,3

## Certificates

### Product approvals and usage certificates

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS) Directive 2002/95/CE

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