

Technical specification sheet

Ball & Doggett
ballanddoggett.com.au

Laminate BOPP Overlaminates Film - DF Grade Clear Matt 15ums

Description : A matte finished biaxially oriented polypropylene film specially designed for elegant laminations such as soap, snack, posters, and book covers.

Features :

- * Non glare
- * Good machinability
- * Good moisture protection

ITEM	UNIT	TEST METHOD	TYPICAL VALUE
THICKNESS	micron	ASTM # D2103	15
WETABILITY	dyne / cm	ASTM # D2578	38/38
YIELD	m ² /kg	-	74.1
HAZE	%	ASTM # D1003	85.0
GLOSS (45° angle)	%	ASTM # D2457	4.9
TENSILE STRENGTH	kg/mm ²	MD	12.0
		TD	27.0
ELONGATION	%	MD	160
		TD	45
THERMAL SHRINKAGE (120°C ; 15 mins)	%	MD	4.0
		TD	1.0
C.O.F.	Film / Film	MATT	0.35
		GLOSS	0.40
SEALING TEMPERATURE	°C 2 kg/cm ² ; 1 sec.	B.C.P.I. METHOD	N/A
SEALING STRENGTH	g / cm	B.C.P.I. METHOD	N/A

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